

## TECHNICAL BULLETIN

**Document:** T\_F421\_016  
**Date:** 07 June 2023  
**Subject:** Steering column check

Table	Item	Part number	Description
13C	1	3313003	Steering Column Bottom End
13C	2	3313018	Steering Column Top End

**Accomplishment:** Immediate

It is reminded to the teams to check the steering column parts after each major crash and to inspect them periodically with 5000 km intervals. The check should include a die penetrants inspection of the welded junctions on the parts listed below:

- 3313003: Steering Column Bottom End
- 3313018: Steering Column Top End

Please find reference in the pictures below regarding the junctions to be inspected

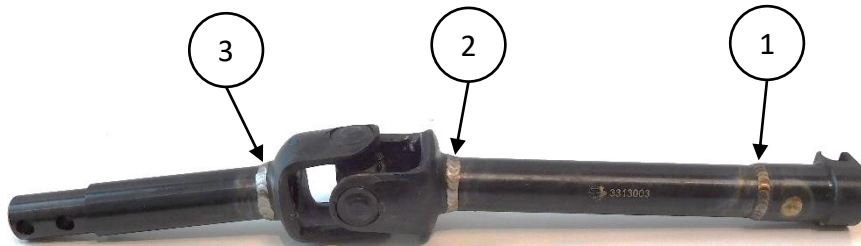


Figure 1, p/n 3313003



Figure 2, p/n 3313018

If the die penetrant inspection reveals any evidence of cracks it is necessary to immediately swap the damaged part.

Teams are invited to perform the up-mentioned die penetrants checks and share with Tatuus the results by returning the tables below filled in.

Table 1

p/n	mileage	Chassis #	Check welding ①	Check welding ②	Check welding ③
<b>3313003</b>					
<b>3313003</b>					
<b>3313003</b>					
<b>3313003</b>					
<b>3313003</b>					

Table 2

p/n	mileage	Chassis #	Check welding ④	Check welding ⑤
<b>3313018</b>				
<b>3313018</b>				
<b>3313018</b>				
<b>3313018</b>				
<b>3313018</b>				

Notes for filling out Table 1 and Table 2

- Mileage is referred to the part inspected
- Welding check: please fill in with OK if no cracks are detected, otherwise fill in with NOT OK. In case of cracks detected please provide to Tatuus also pictures of the relevant area.